

Approval body for construction products  
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and  
Laender Governments



## European Technical Assessment

**ETA-23/0246**  
**of 4 July 2023**

English translation prepared by DIBt - Original version in German language

### General Part

Technical Assessment Body issuing the  
European Technical Assessment:

Trade name of the construction product

Product family  
to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment  
contains

This European Technical Assessment is  
issued in accordance with Regulation (EU)  
No 305/2011, on the basis of

Deutsches Institut für Bautechnik

Ceiling Anchor DN

Fasteners for use in concrete for redundant non-structural  
systems

MKT  
Metall-Kunststoff-Technik GmbH & Co. KG  
Auf dem Immel 2  
67685 Weilerbach  
DEUTSCHLAND

Werk 6/7

10 pages including 3 annexes which form an integral part  
of this assessment

EAD 330747-00-0601, Edition 06/2018

**European Technical Assessment**

**ETA-23/0246**

English translation prepared by DIBt

**Page 2 of 10 | 4 July 2023**

The European Technical Assessment is issued by the Technical Assessment Body in its official language. Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and shall be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full. However, partial reproduction may only be made with the written consent of the issuing Technical Assessment Body. Any partial reproduction shall be identified as such.

This European Technical Assessment may be withdrawn by the issuing Technical Assessment Body, in particular pursuant to information by the Commission in accordance with Article 25(3) of Regulation (EU) No 305/2011.

## Specific Part

### 1 Technical description of the product

The Ceiling Anchor DN of size 6x40 and 6x70 is an anchor made of galvanized steel which is placed into a drilled hole and anchored by deformation-controlled expansion.  
Product and product description is given in Annex A.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.  
The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

### 3 Performance of the product and references to the methods used for its assessment

#### 3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C1

#### 3.2 Safety in use (BWR 4)

Essential characteristic	Performance
Characteristic resistance for all load directions and modes of failure for simplified design	See Annex C1
Durability	See Annex B1

### 4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330747-00-0601, the applicable European legal act is: [97/161/EC].  
The system to be applied is: 2+

**5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

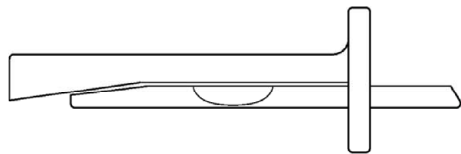
Issued in Berlin on 4 July 2023 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock  
Head of Section

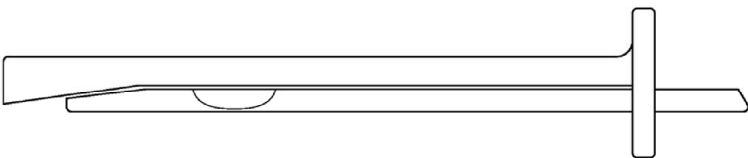
*beglaubigt:*  
Tempel

Ceiling Anchor DN

Ceiling Anchor DN 6x40

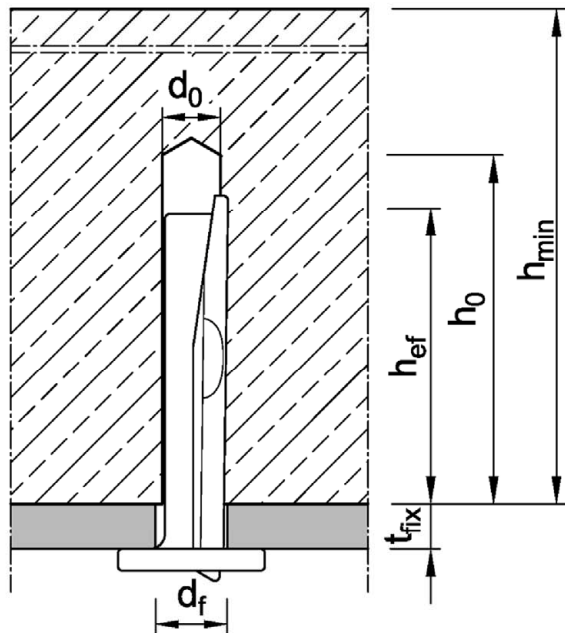


Ceiling Anchor DN 6x70

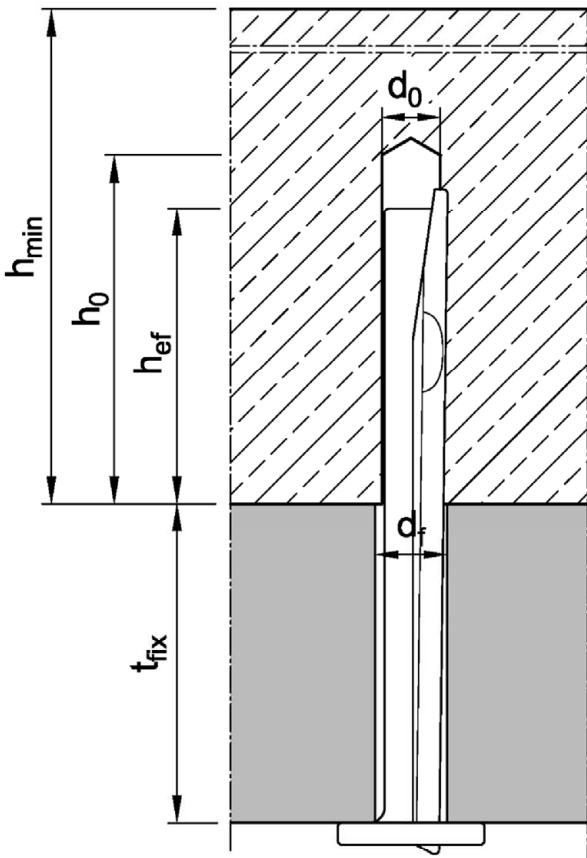


Installation condition

DN 6x40



DN 6x70



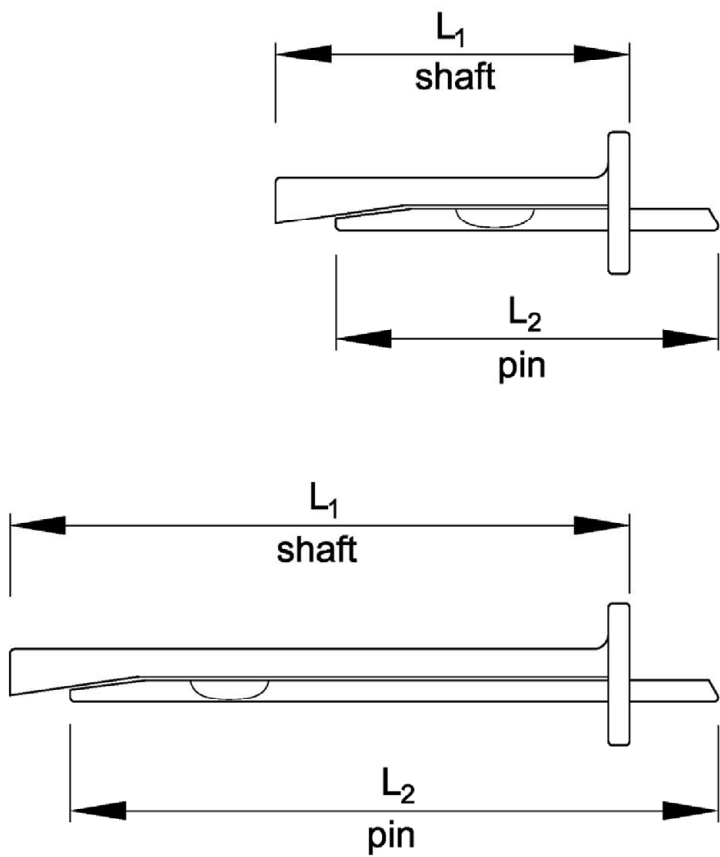
- $d_0$  = nominal drill hole diameter
- $h_{ef}$  = effective anchorage depth
- $h_0$  = depth of drill hole
- $h_{min}$  = minimum thickness of member
- $t_{fix}$  = thickness of fixture
- $d_f$  = diameter of clearance hole in the fixture

Ceiling Anchor DN

Product description  
Product and installation condition

Annex A1

Marking



Marking:  
e.g.: DN 6x40 or DN 6x70  
 Identifying mark of manufacturing plant  
DN Fastener identity



Table A1: Dimensions

Ceiling Anchor size			DN 6x40	DN 6x70
Length of shaft	L1	[mm]	40	70
Length of pin	L2	[mm]	43	73

Table A2: Materials

Part	Designation	Material
1	Shaft	Steel, galvanized $\geq 5 \mu\text{m}$
2	Pin	Steel, galvanized $\geq 5 \mu\text{m}$

Ceiling Anchor DN

Product description  
Marking, Dimension, Materials

Annex A2

## Specifications of intended use

Ceiling Anchor	DN 6x40	DN 6x70
<b>Use only for redundant non-structural systems acc. to EN 1992-4:2018</b>		
Static and quasi-static actions	✓	
Fire exposure	R30 to R120	
Base materials	compacted, reinforced or unreinforced normal weight concrete without fibres acc. to EN 206:2013 + A1:2016	
Strength classes	C20/25 to C50/60 acc. to EN 206:2013 + A1:2016	
Cracked and uncracked concrete	✓	

### Use conditions (Environmental conditions):

- Structures subject to dry internal conditions

### Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.)
- Anchorages are designed according to EN 1992-4:2018, Annex G, Method C

### Installation:

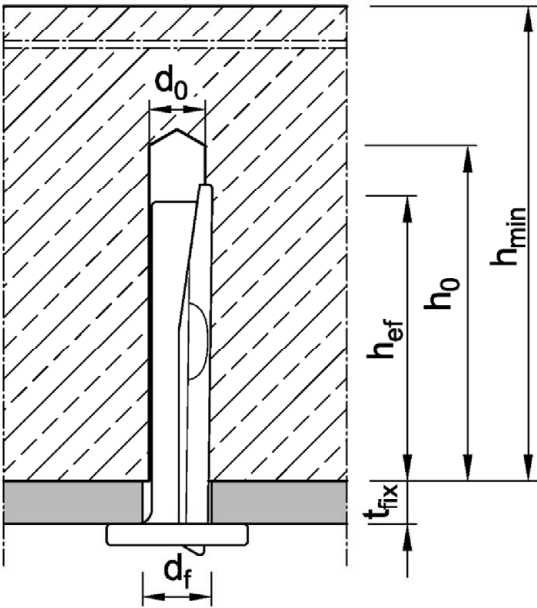
- Hole drilling by hammer drill bit or hollow drill bit
- Anchor installation carried out by appropriately qualified personal and under supervision of the person responsible for technical matters of the site
- Positioning of the drill holes without damaging the reinforcement
- Overhead installation is permitted

<b>Ceiling Anchor DN</b>	<b>Annex B1</b>
<b>Intended use</b> Specifications	

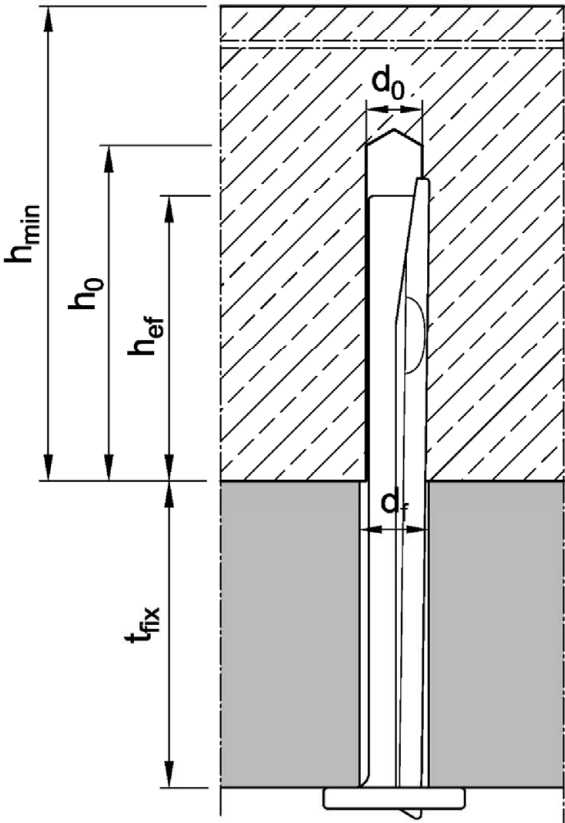
Table B1: Installation parameters

Ceiling Anchor			DN 6x40	DN 6x70
Nominal drill hole diameter	$d_0$	[mm]	6,0	
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	6,4	
Depth of drill hole	$h_0 \geq$	[mm]	40	
Effective anchorage depth	$h_{ef} \geq$	[mm]	32	
Diameter of clearance hole in the fixture	$d_f \leq$	[mm]	7	
Thickness of fixture	$t_{fix} \leq$	[mm]	5	35
Minimum thickness of member	$h_{min}$	[mm]	80	
Minimum edge distance	$c_{min}$	[mm]	150	
Minimum spacing	$s_{min}$	[mm]	200	

DN 6x40



DN 6x70



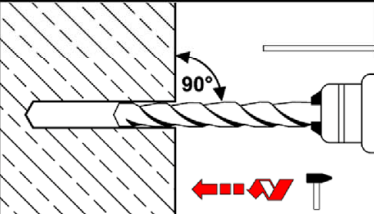
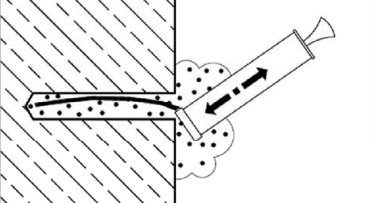
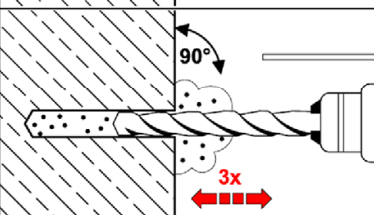
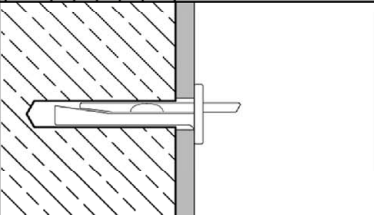
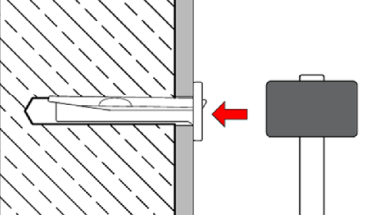
Ceiling Anchor DN

Intended use  
Installation parameters

Annex B2



## Installation instructions

1		Drill hole perpendicular to concrete surface.
2	 	Blow out dust. Alternatively, vacuum clean down to the bottom of the hole.  <b>or</b> When reaching the drill hole depth pull out the drill bit whilst power drill is switched on. To reduce the drill dust in the drill hole repeat this step minimum three times, starting from the bottom of the borehole (discharging the drill hole).
3		Insert Ceiling Anchor up to attachment contact.
4		Drive in the protruding pin.

Ceiling Anchor DN

Intended use  
Installation instructions

Annex B3

**Table C1: Characteristic values for all load directions and failure modes**

Ceiling Anchor			DN 6x40	DN 6x70
Installation factor	$\gamma_{inst}$	[-]	1,0	
All load directions and for all failures				
Characteristic resistance in cracked and uncracked concrete C20/25 to C50/60	$F_{Rk}$	[kN]	5,0	
Partial factor <sup>1)</sup>	$\gamma_M$	[-]	1,5	
Minimum edge distance	$c_{cr} = c_{min}$	[mm]	150	
Minimum spacing	$s_{cr} = s_{min}$	[mm]	200	
Steel failure with lever arm				
Characteristic bending resistance	$M^0_{Rk,s}$	[Nm]	5,1	
Partial factor <sup>1)</sup>	$\gamma_{Ms}$	[-]	1,25	

<sup>1)</sup> In absence of other national regulations

**Table C2: Characteristic values under fire exposure**

Ceiling Anchor					DN 6x40	DN 6x70
all load directions						
Fire resistance class	R30	Characteristic resistance	$F_{Rk,fi}$	[kN]	0,74	
	R60		$F_{Rk,fi}$	[kN]	0,61	
	R90		$F_{Rk,fi}$	[kN]	0,49	
	R120		$F_{Rk,fi}$	[kN]	0,42	
Steel failure with lever arm						
Fire resistance class	R30	Characteristic bending resistance	$M^0_{Rk,s,fi}$	[Nm]	0,39	
	R60		$M^0_{Rk,s,fi}$	[Nm]	0,33	
	R90		$M^0_{Rk,s,fi}$	[Nm]	0,26	
	R120		$M^0_{Rk,s,fi}$	[Nm]	0,23	
Edge distance and spacing, partial factor						
Fire resistance class	R30 to R120	Partial factor	$\gamma_{M,fi}$	[-]	1,0	
		Spacing	$s_{cr,fi}$	[mm]	200	
		Edge distance	$c_{cr,fi}$	[mm]	150	
			For fire exposure from more than one side $c \geq 300\text{mm}$ .			

**Ceiling Anchor DN**

**Performance**  
Characteristic resistance

**Annex C1**